



- SPECIAL NOTES:**
1. The use of 2 slip couplings allows the pre-assembled arrangement to be fitted with a minimum of end clearance/discontinuity.
 2. Chamfer all cut edges of UPVC pipe.

- NOTES:**
1. Minimum connection gradient is 2.00% for DN 100 and 1.00% for DN 150.
 2. Connection length not to exceed 30 metres
For connections over 20 metres, an intermediate IP shall be installed to the surface at mid length.
 3. For I.P. Assembly detail Ref. SCM page K2.
 4. Embedment and Trench Fill to be similar to that for a DN 150 UPVC sewer, as detailed in SCM Section G.
 5. Temporary isolation of trunk sewer (or diversion of flows) may be necessary during live installations.

Only "AUTHORISED" items shall be used in the Sewer System.

Chg	C	Amendment - 13-6-96	Des	JIS	AMENDMENT AUTHORISATION	SOUTH AUSTRALIAN WATER CORPORATION 	SEWER CONSTRUCTION MANUAL PAGE K13 DN 100 & 150 UPVC CONNECTIONS OFF EXISTING DN 150, 225 AND 300 VC SEWERS	Not to Scale 94-0161-01C
Drn	C.S.	1. Title Block amended.	Drn	C.S.	R.M.Jones			
Ckd		2. Note 2 amended.	Exm		Chief Engineer 14/6/96			
Unit Ldr.			Unit Ldr.		ENGINEERING & PROJECTS GROUP			
© This drawing is the property of the South Australian Water Corporation and shall not be copied without permission.								