

2 SLOTS CUT 180° APART FOR REMOVAL OF CASINGS. (90° OFFSET FROM CASING BUTT JOINT)

3mm THICK MS PLATE COLLAR- BUTT JOINTED ON INSIDE OF CASING

SPOT WELD COLLAR TO CASING ON BOTTOM OF COLLAR ONLY



2mm THICK MS PLATE CASING. BUTT JOINT CASING TOGETHER AND CONTINUOUS WELD FROM TOP EDGE OF CASING TO 75mm FROM BOTTOM EDGE OF CASING.

ELEVATION
SCALE 1 : 2 @ A3

0°14' TAPER

* TOLERANCE FOR O.D.'S

THE BOTTOM 75mm OF ONE CASING IS REQUIRED TO BE A CLOSE SLIDING FIT INSIDE THE TOP 75mm OF ANOTHER CASING. AFTER 2 CASINGS ARE FITTED TOGETHER THEY WILL BE SPOT WELDED.

REVISION PANEL					DESIGN PANEL			<div><div></div><div>This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.</div></div>		SA WATER STANDARD DRAWING DRIPPER SYSTEM TO ANODES		A3 SHT SIZE		TOTAL SHEETS: PROJECT No: X00002		1.0 REVISION	
REV	DATE	DRN	DETAILS	APR	CURRENT REV 03/06/22	DESIGNED: 03/06/2022	AUTHORISED:			CATHODIC PROTECTION		MAXIMO ID:		SUPERSEDES:			
					KINGSLEY BROWN SIGNATURE:	R. SALAZAR ROMERO	KINGSLEY BROWN										
						DRAWN: 03/06/2022	SIGNATURE:										
						C. DOUGALL											
						REVIEWED: 03/06/2022											
1.0	03/06/22	CD	ISSUED FOR USE	RSR		KINGSLEY BROWN						DRAWING NUMBER STD-04-00001_24					
CURRENT REV CONTRACTOR:					CURRENT REV PROJECT:		CONTRACTOR:										